# MM BIB-LINER

Code no. 44121



MMB / LIN

Mill MM Kolicevo d.o.o., Slovenia

Board structure

	— Multiple pigment coating		% of total	+/- in % of total
	ached chemical pulp + printed PIW	Virgin fibre	10	10
PCW Unprinted Kraft PIW		Paper from Post Industrial Waste (PIW)	35	10
		Paper from Post Consumer Waste (PCW)	40	10
	nprinted Kraft PIW	Pigment coating	15	10
Pigr	nentation	Total	100	

## 2 Technical specifications

Grammage	Caliper	Burst strength	SCT cd
g/m²	μm / pt	kPa	kN/m
210	240 / 9.4	450	3.4
230	270 / 10.6	470	3.6
250	300 / 11.8	480	3.7

Property	Value	Tolerances	Test standard
Brightness top (%)	84	-1	ISO 2470-2
Smoothness PPS top (μm)	2.5	≤ 3.0	ISO 8791-4
Gloss 75° (%)	> 40		ISO 8254
Ply Bond (J/m²)	> 250		TAPPI T569
Breaking length md (m)	> 4200		EN ISO 1924-2
Breaking length cd (m)	> 2000		EN ISO 1924-2
Grammage (g/m²)		+/- 2%	ISO 536
Caliper (µm)		+/- 5%	ISO 534
Burst strength (kPa)		- 10%	ISO 2759
SCT cd (kN/m)		- 0.3	ISO 9895
Testing climate	23°C 50%	+/- 1°C +/- 2% rh	ISO 187
Recyclability	confirmed	in terms of the norm	EN 13430
Biodegradability	confirmed	in terms of the norm	EN 13432

## MM BIB-LINER

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MMB / LIN / White Top Coated Recycled Liner

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MM BiB-Liner – the liner for bag-in-box solutions – is our answer to the growing bag-in-box market: a tailor-made liner, ideal for packaging solutions containing liquids or pasty food.

#### Brightness

Top



## **Features**

- New fibre structure selected recycled and virgin
- Best BCT values (Box Compression Test) of all White Top Coated Recycled Liners
- Excellent printing and converting performance
- Proven in foil applications and outstanding results for UV varnishing
- Proven filling performance



#### Applications\*

- Shelf-Ready Packaging
- Other Non-Foods

## Mill Certificates

### Downloadable certifications

Forest management

**PEFC** 06-33-215 FSC® C003336

Environmental manag. ISO 14001

Hygiene management EN 15593 (HACCP)

**Food Safety** ISO 22000 Quality management ISO 9001



#### Mill Information

The mill Kolicevo (Slovenia) offers the following features:

- Board machine with swing mode
- Flexible production of virgin fibre and recycled cartonboard as well as liner
- Pioneer of product innovations (e.g. natural Kraft cartonboard)
- Experienced, innovative production team and professional technical support
- Strategically located to the Western, Eastern and Southern European markets
- Short transportation routes and flexible service guaranteed

## Storage Recommendation

Storage conditions	temperature	relative humidity
Favorable dust free, climatised	20-23°C	50-55%

Please store in undamaged original wrapping film.



#### Acclimatisation

Temperature difference Pallet	Time in printing room before		
to printing room 20°C	unpacking in hours		
5°C	10 11 12		
10°C	20 22 24		
15°C	30 34 35		
20°C	40 46 50		
Volume of pallet in m <sup>3</sup>	0.7 1.0 1.4		

Remove the packaging film just before printing. Optimum processing climate: 22-23°C, 50-52% rel. humidity.

<sup>\*</sup>It is a general recommendation for enduse applications; legally binding is only the declaration of compliance issued by MM Board & Paper for each individual type of cartonboard.