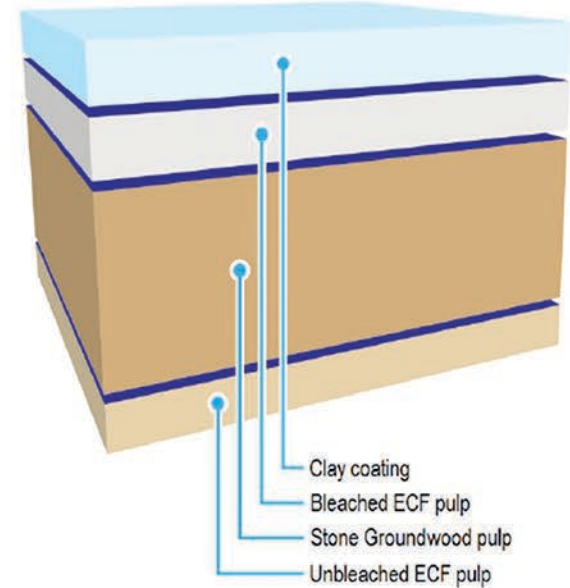


Specifications

Thickness	Grammage	Bending Resistance L & W (15°)		Bending Moment Taber (15°)		Moisture (130°)
		MD mN	CD mN	MD mNm	CD mNm	
μm	gsm					%
350	248	243	117	10.0	5.0	7.0 - 10.5
400	271	340	163	13.0	6.5	7.0 - 10.5
450	292	437	210	18.5	9.3	7.0 - 10.5
500	320	595	283	24.0	12.0	7.0 - 10.5
550	345	749	358	31.0	15.5	7.0 - 10.5
630	388	1076	517	46.0	23.0	7.0 - 10.5
675	415	1269	610	51.5	25.8	7.0 - 10.5
700	429	1327	638	56.3	28.2	7.0 - 10.5

Board Structure



Printing Surface Properties

IGT Blister Velocity (medium viscosity oil)	1.2m/s
IGT Pick Velocity (medium viscosity oil)	1.2m/s
ISO Brightness	80%
PPS Roughness (10kg _r)	2.1μm

Other Properties

Scott Plybond	175J/m ²
Cobb (60s) - Back Liner	35gsm

Tolerances

Thickness	±25μm
Grammage	±5%
Bending Resistance	-20%
Bending Moment	Typical conditioned values
ISO Brightness	±2 brightness units
PPS Roughness (10kg _r)	+0.93μm
Scott Plybond	-20%
Cobb (60s)	+40gsm
IGT Pick/Blister	≥0.6m/s