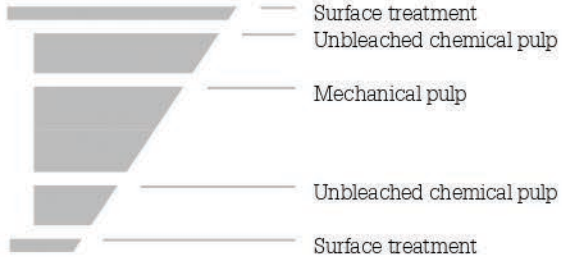
COKRABB BROWN

ADISCART PACKAGING
carte & cartoncini

1 Board structure



	% of total board	+/- in % of total
Virgin fibre	95	5
Surface treatment	5	5
Total	100	

2 Technical specifications

Grammage	**Caliper**	**Stiffness**				
		L&W 5° md	L&W 5° cd	L&W 5°	Taber 15° md	Taber 15° cd
g/m²	µm	mNm	mNm	√(md x cd)	mNm	mNm
195	350	15.5	5.5	9.2	8.1	2.7
205	380	20.7	7.4	12.4	10.5	3.7
220	410	26.5	9.4	15.8	13.3	4.7
235	450	33.5	11.7	19.8	17.6	5.9
250	480	41.0	14.3	24.2	20.7	7.2
270	525	50.8	17.3	29.6	25.6	8.6
290	575	61.1	20.7	35.6	30.8	10.4

3

Property	**Value**	**Tolerances**	**Test standard**
Cobb 60 sec. top (g/m²)	30		DIN EN ISO 535
Cobb 60 sec. reverse (g/m²)	30		DIN EN ISO 535
Grammage (g/m²)		+/- 2%	EN ISO 536
Caliper (µm)		+/- 5%, > 350 g/m² +/- 3%	EN 20534
Stiffness (mNm)		- 15%[1]	DIN 53121
Testing climate	23°C 50%	+/- 1°C +/- 2% rh	EN ISO 186
Recyclability	confirmed	in terms of the norm	EN 13430
Biodegradability	confirmed	in terms of the norm	EN 13432

[1]Permissible: -15% of the target stiffness. This applies to 100% of all measured single values. The single value is a calculated average of five measurements per sheet. The stiffness has to be measured at both sides. The resulting average value is then the stiffness of the single sample. L&W 5° figures are binding, Taber figures are indicative.
All figures mentioned above may be subject to technical changes.